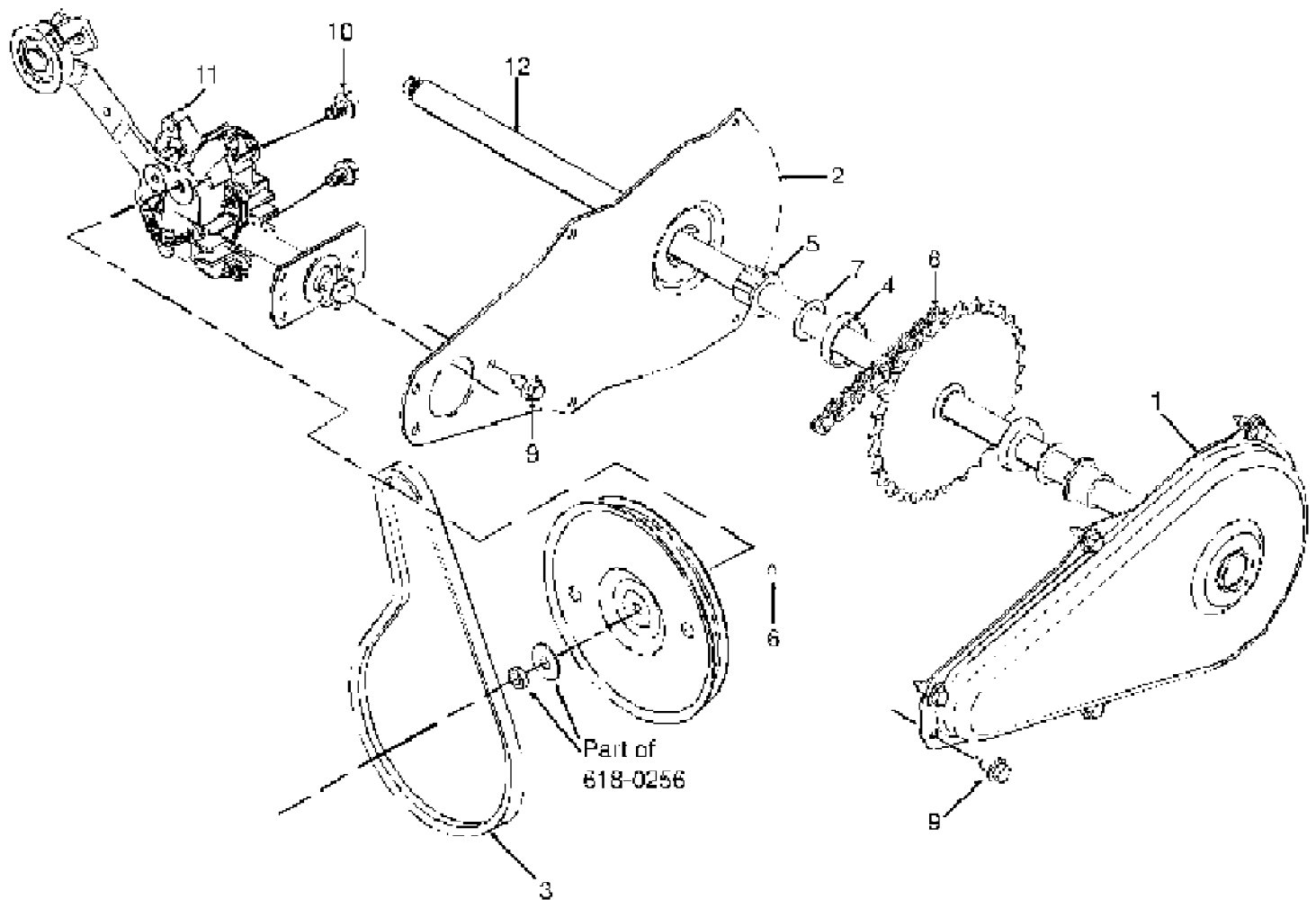


247-203B190 Yard Boss 550 (1997)
Chain Case, Transmission Ass'y And Axle Ass'y

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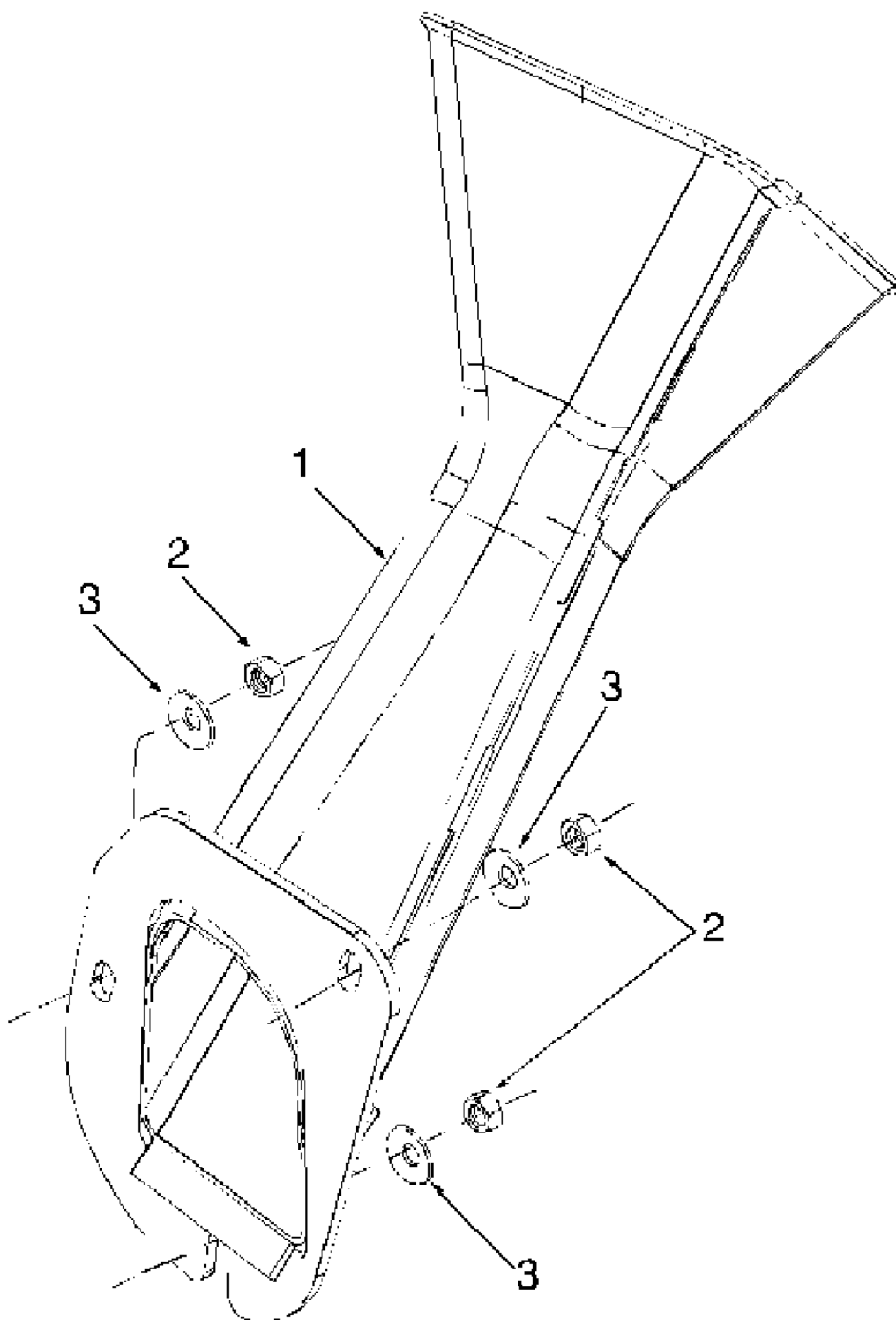
247-203B190 Yard Boss 550 (1997)
Chain Case, Transmission Ass'y And Axle Ass'y

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Ref #	Part Number	Qty	S/P/F	Description
1	781-0677	1		CHAIN CASE LH
2	781-0676	1		CHAIN CASE RH
3	754-0457	1	S	V-BELT 3/8 x 24.68
4	748-0313	2		SPACER .630 x 1.25 x .290
5	741-0413	2	S	HEX FLANGE BEARING .631 x .720
6	737-0223	1	S	BEALENE GREASE
7	736-0336	2	S	FLAT WASHER 5/8 x 1.00 x .030
8	713-0422	1	S	CHAIN #41 x .500 Code: N Notates a new part (not previously existing)
9	710-0896	7	/P	HEX WASH HD. AB-TAP SCREW 1/4-20 x .625"
10	710-0603	2	/P	HEX WASH HD. TYPE B SCREW 5/16-18 x .50"
11	618-0256	1		TRANSMISSION ASS'Y. (See "Idler Brkt. Ass'y And Pulley" illustration and parts list)
12	611-0063	1		SHAFT: AXLE ASSEMBLY Code: N Notates a new part (not previously existing)

247-203B190 Yard Boss 550 (1997)
Chipper Chute

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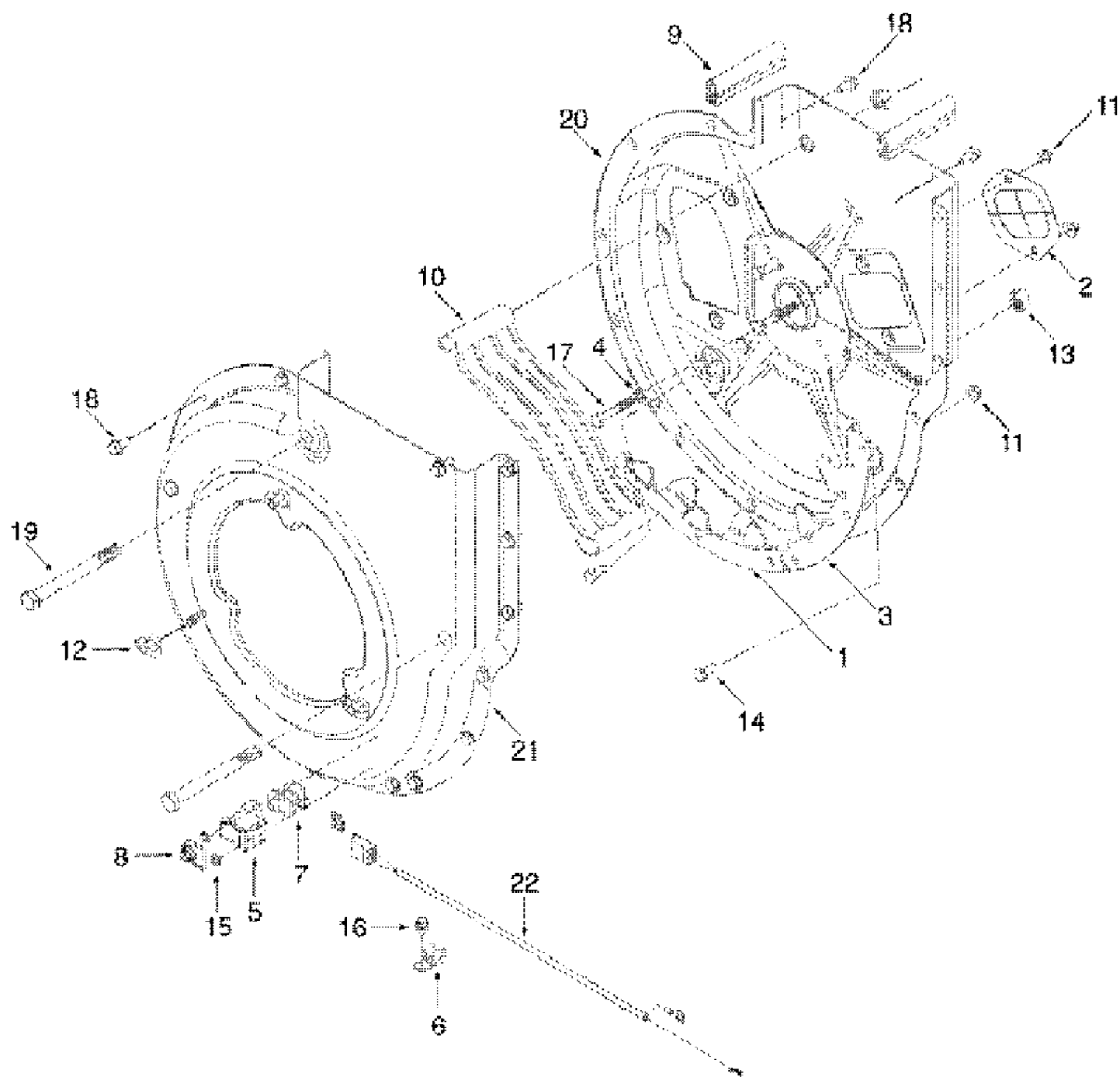
247-203B190 Yard Boss 550 (1997)
Chipper Chute

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Ref #	Part Number	Qty	S/P/F	Description
1	681-0095	1		CHIPPER CHUTE Code: N Notates a new part (not previously existing)
2	712-3010	3	S	HEX NUT 5/16-18
3	736-0242	3	/P	BELL WASHER .345 ID x .88 OD x .06

247-203B190 Yard Boss 550 (1997)
Flail Housing Ass'y

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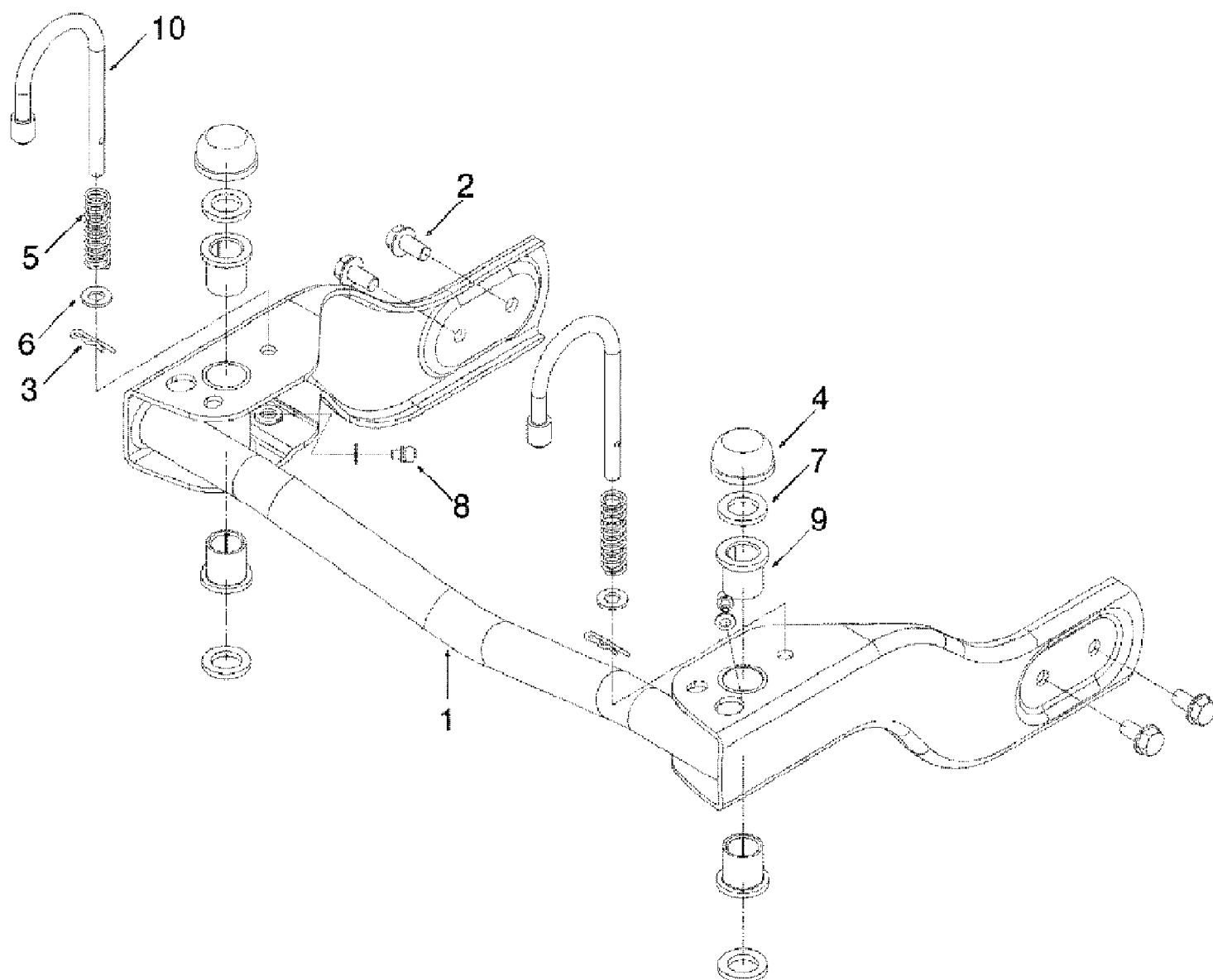
247-203B190 Yard Boss 550 (1997)
Flail Housing Ass'y

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Ref #	Part Number	Qty	S/P/F	Description
1	781-0653	1	S	FLAIL HOUSING Code: N Notates a new part (not previously existing)
2	781-0627	1		CHIPPER BLADE
3	781-0599	1	S	FLAIL HOUSING
4	736-0119	3	S	LOCK WASHER 5/16"
5	731-1613	1	S	SAFETY SWITCH COVER
6	726-0272	1	/P	CLAMP 9/16 DIA.
7	725-3166	1	S	SAFETY SWITCH SNAP MOUNT
8	725-1700	1	S	SWITCH COVER
9	723-0438	2		RUBBER SEAL
10	719-0326	1		SCREEN
11	712-3004A	4	/P	HEX FLANGE LOCK NUT 5/16-18
12	712-0421	3		KNOB 5/16-18 X .70
13	712-0384	2	S	HEX LOCK NUT 1/2-13
14	710-3008	2	/P	HEX HEAD CAP SCREW 5/16-18 X .75
15	710-1268	2	/P	HEX WASH TAPP-B SCREW #10-16 X .38
16	710-0896	1	/P	HEX IND. WASH-AB SCREW 1/4-14 X .625
17	710-0772	3	/P	HEX CAP SCREW 5/16-24 X 2.00
18	710-0604	18	S	HEX IND. WASH-TT SCREW 5/16-18 X .62
19	710-0382	2		HEX CAP SCREW 1/2-13 X 5.00
20	681-0098	1		FLAIL HOUS. ASM. INNER
21	681-0060	1	/P	FLAIL HOUS. ASM. OUTER
22	629-0241A	1	S	WIRE HARNESS Code: N Notates a new part (not previously existing)

247-203B190 Yard Boss 550 (1997)
Front Wheel Bracket Ass'y

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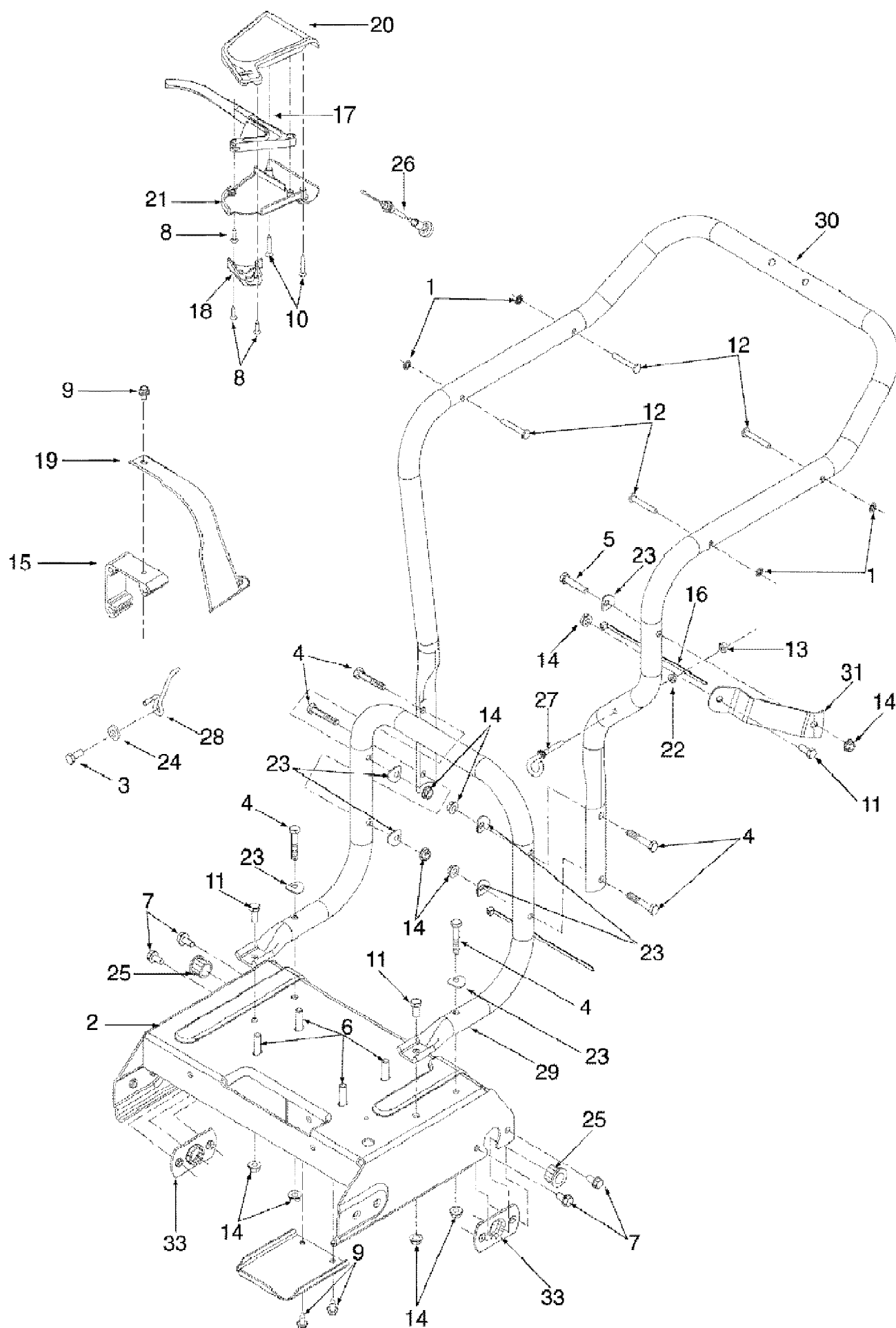
247-203B190 Yard Boss 550 (1997)
Front Wheel Bracket Ass'y

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Ref #	Part Number	Qty	S/P/F	Description
1	681-0087	1		FRONT WHEEL BRACKET ASSEMBLY
2	710-0604	4	S	HEX WASH HD TT-TAP SCR. 5/16-18 x .62 LG
3	714-0104	2	S	INTERNAL COTTER PIN .072 x 1.75 LG
4	726-0214	2	/P	PUSH CAP 5/8
5	732-0306	2	S	COMPRESSION SPRING .406 x .531 x 1.75 LG
6	736-0264	2	S	FLAT WASHER .330 ID x .630 x .06
7	736-0366	4	/P	FLAT WASHER 5/8 ID 1.00 OD
8	737-3000	2	S	FITTING 3/16
9	741-0487A	4	S	FLANGE BEARING .632 ID Code: N Notates a new part (not previously existing)
10	747-0924	2		LOCK PIN / FRONT WHEEL Code: N Notates a new part (not previously existing)

247-203B190 Yard Boss 550 (1997)
Handle Ass'y And Frame Ass'y

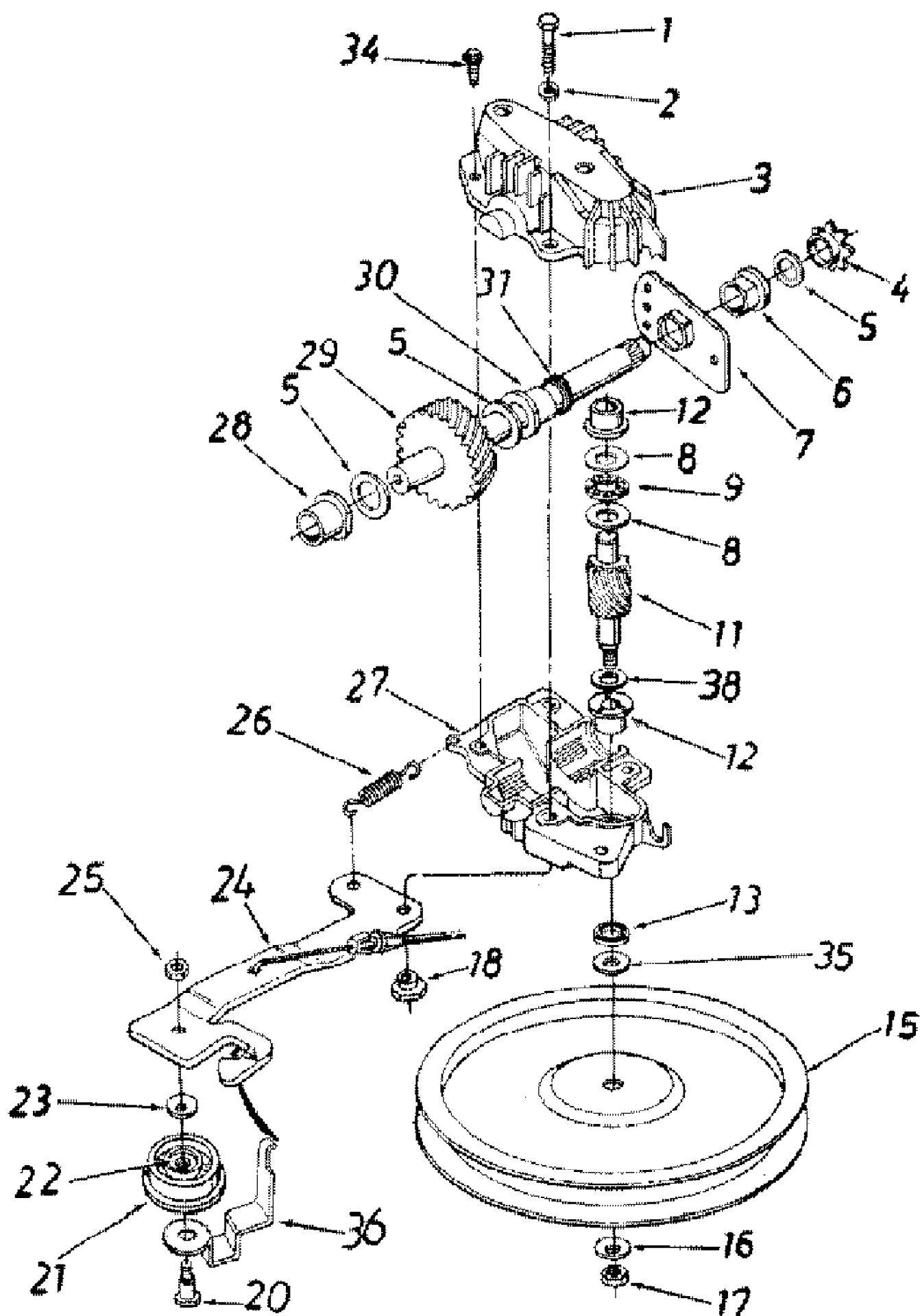
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247-203B190 Yard Boss 550 (1997)
Handle Ass'y And Frame Ass'y

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Ref #	Part Number	Qty	S/P/F	Description
1	1539-019	4		PUSH NUT .250
2	681-0097	1	S	FRAME ASSEMBLY Code: N Notates a new part (not previously existing)
3	710-0157	1	/P	HEX CAP SCREW 5/16-24 .75
4	710-0380	6	S	HEX CAP SCREW 5/16-18 1.75
5	710-0442	1	S	HEX CAP SCREW 5/16-18 1.50
6	710-0502A	4	/P	SELF TAP SCREW 3/8-16 x 1.25
7	710-0604	4	S	SELF TAP SCREW 5/16-18 x .62
8	710-0841	3	/P	SCREW #10-12 x .75
9	710-0896	3	/P	HEX SCREW 1/4-14 x .625
10	710-1256	2	/P	HEX LOCK SCREW 8-18 x 1.25
11	710-3008	3	/P	HEX CAP SCREW 5/16-18 x .75
12	711-0737	4	S	STUD PIN .250 x 1.75
13	712-0138	1	S	HEX NUT 1/4-28
14	712-3004A	10	/P	HEX FLANGE LOCK NUT 5/16-18
15	719-0359	1		ENGINE MOUNTING ADAPTER Code: N Notates a new part (not previously existing)
16	725-0157	2	/P	CABLE TIE
17	731-0620	1	S	DRIVE CONTROL LEVER
18	731-1059	1	S	CABLE MOUNTING CAP
19	731-1646	1		BELT COVER
20	731-1735	1	S	UPPER CLUTCH COVER
21	731-1736	1		LOWER CLUTCH COVER
22	736-0329	1	S	LOCK WASHER 1/4
23	736-0451	7	S	SADDLE WASHER .320 id x .83 od
24	736-3008	1	S	FLAT WASHER .344 x .750 x .120
25	741-0413	2	S	FLANGE BEARING
26	746-0714	1	S	CLUTCH CABLE 56.00
27	747-0815	1		EYE BOLT
28	747-0929	1		BELT KEEPER
29	749-0980	1		LOWER HANDLE
30	749-0996	1		UPPER HANDLE Code: N Notates a new part (not previously existing)
31	781-0647	1		DISCHARGE CHUTE STABILIZER BRACKET
32	781-0697	1	S	TRANSMISSION COVER
33	781-0700	2	S	AXLE BRACKET



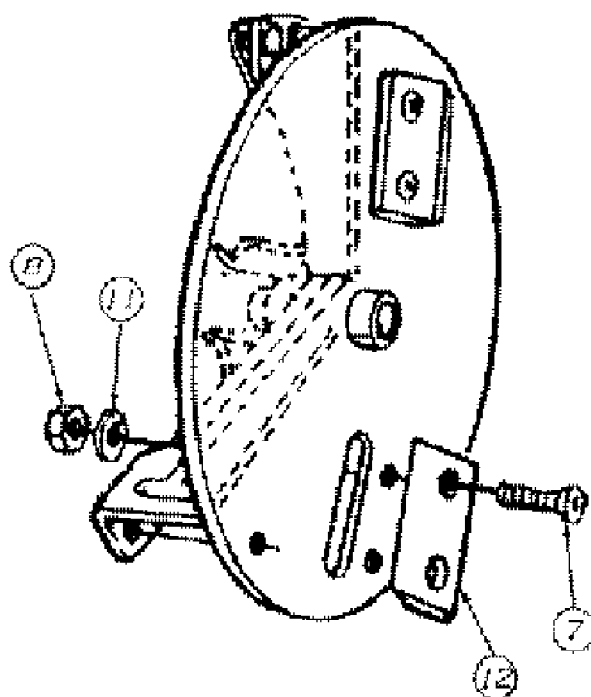
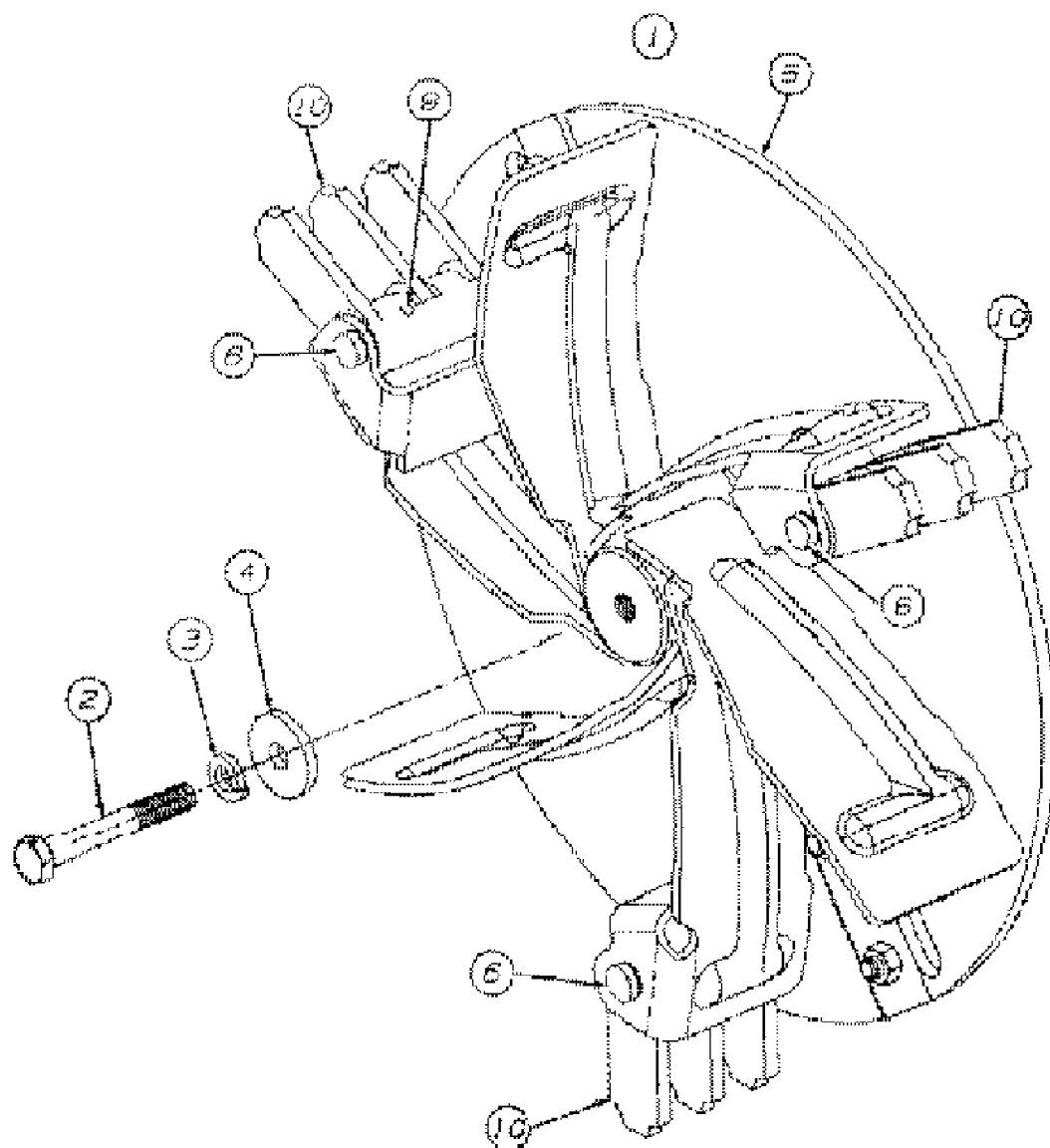
247-203B190 Yard Boss 550 (1997)
 Idler Brkt. Ass'y And Pulley

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Ref #	Part Number	Qty	S/P/F	Description
1	710-1062	1		Hex Bolt 1/4-20 x 1.25" Lg. w/Patch
2	726-0329	1	F	L-Wash. 1/4" I.D.
3	719-0324A	1		Upper Hsg. Half Code: N Notates a new part (not previously existing)
4	711-1118	1	S/F	6 Tooth Sprocket
5	736-0336	1	S	Fl-Wash. 5/8" I.D. x .030
6	741-0413	1	S	Hex Flange Brg. .631" I.D.
7	16500A	1	S	Hex Bearing Cup
8	736-0314	1	S	Thrust Wash. .382" I.D. x .70" O.D.
9	741-0479	1		Thrust Bearing .375" I.D. x .812" O.D.
11	717-1433	1		10 Tooth Helical Gear
12	748-0208A	1	/P	Flange Bearing
13	721-0329	1	S	Oil Seal
15	756-0618	1	S/F	Fl-Pulley 5.06" I.D.
16	736-0270	1	/P/F	Bell-Wash. .265" I.D. x .75"
17	712-3045	1	S/F	Hex Nut 1/4-28 L.H. Thd.
18	738-0440	1	F	Shld. Spacer .375" Dia. x .170
20	738-0826	1	S/F	Shld. Bolt .375" Dia. x .40"
21	656-0008	1	S/F	Fl-Idler Plastic 1.50" Dia.
22	741-0556	1	S/F	Needle Brg. .375" x .31"
23	736-0270	1	/P/F	Bell-Wash. .265" I.D. x .75"
24	782-7570	1	S/F	Idler Brkt. Ass'y.
25	712-0138	1	S/F	Hex patch L-Nut 1/4-28 Thd.
26	732-0357A	1	S/F	Extension Spring 1.12" Lg.
27	719-0325	1		Lower Hsg. Half
28	741-0415	1	S	Flange Bearing .56 Dia.
29	717-1432	1		34T: Helical Gear
30	741-0414	1		Flange Bearing .629 Dia.
31	721-0213	1	/P	Oil Seal .625 Dia.
34	710-0436	1	S	Hex B-Tap Scr. #10 x .62"
35	736-0425	1	S/F	Hex Washer .26" x .88"
36	782-7569	1	F	Belt Keeper
?37	717-1029	1		Transmission Comp.
38	736-0520	1	S	Fl-Wash.

247-203B190 Yard Boss 550 (1997)
Impeller Ass'y

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247-203B190 Yard Boss 550 (1997)
Impeller Ass'y

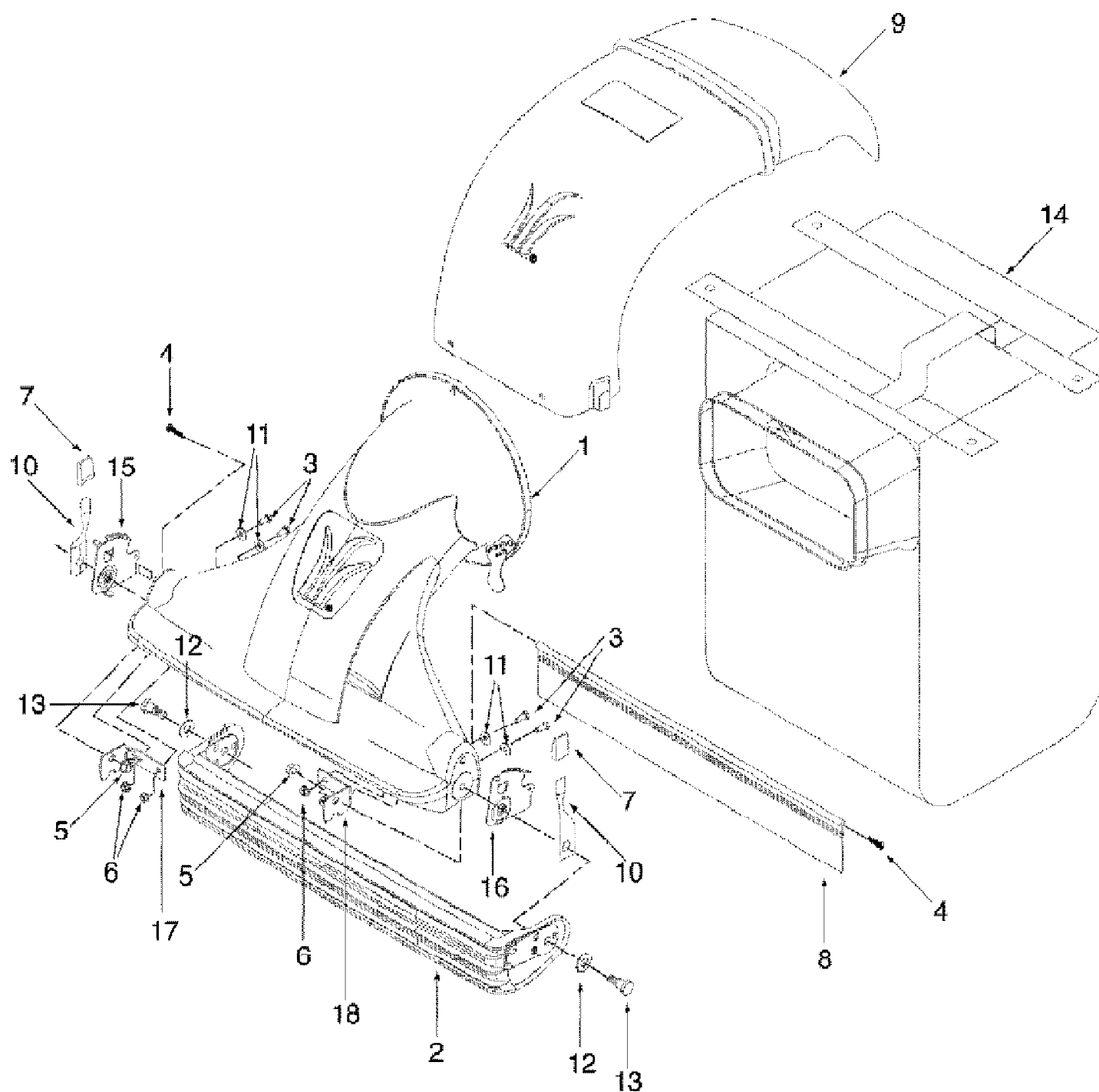
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Ref #	Part Number	Qty	S/P/F	Description
1	681-0108	1	S	IMPELLER ASS'Y COMP. (203B) INCL. REF. NOS. 2 THRU 12
	681-0051	1	S	IMPELLER ASS'Y COMP. (103A) INCL. REF. NOS. 2 THRU 12
2	710-1273	1		SCREW-HEX
3	736-0217	1	S	WASHER-LOCK
4	736-0247	1	/P	WASHER-FLAT
5	681-0595	1		IMPELLER Code: N Notates a new part (not previously existing)
6	711-0833B	3	S	PIN-CLEVIS
7	710-1054	4	/P	SCREW-FLAT HEAD
8	712-0411	4	S	NUT-HEX LOCK
9	715-0162	3	S	PIN-ROLL SPRING
10	719-0329	3		BLADE-FLAIL
11	736-0119	4	S	WASHER-LOCK
12	781-0490	4	S	BLADE-CHIPPER

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Nozzle Ass'y, Discharge Chute And 3 Bushel Bag



247-203B190 Yard Boss 550 (1997)

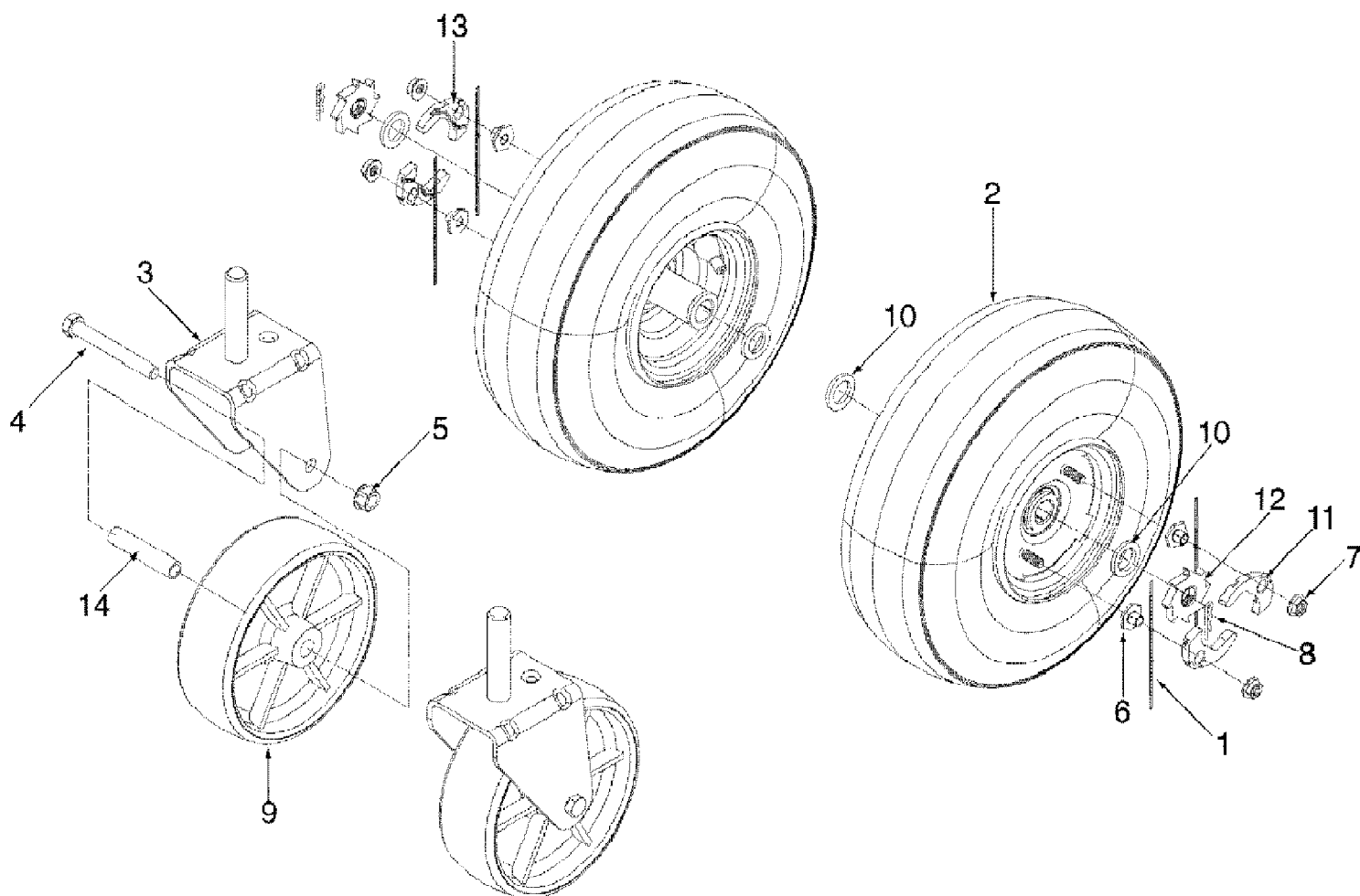
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Nozzle Ass'y, Discharge Chute And 3 Bushel Bag

Ref #	Part Number	Qty	S/P/F	Description
1	631-0048	1	S	NOZZLE ASSEMBLY
2	631-0049	1		DOOR ASSEMBLY
3	710-0258	4	S	HEX CAP SCREW 1/4-20 x .625
4	710-0969	2	/P	PHILLIPS TRUSS SCREW-HI-LO #12 x 1.00
5	712-0431	2	S	FLANGED LOCK NUT 3/8-16
6	712-3027	4	S	HEX FLANGED LOCK NUT 1/4-20
7	720-0190	2	S	HEIGHT ADJUSTMENT KNOB
8	731-1831	1		NOZZLE FLAP
9	731-1838	1	S	DISCHARGE CHUTE
10	732-0754	2		SPRING LEVER
11	736-0173	4	/P	FLAT WASHER .28 - .74id. .063od.
12	736-3084	2	/P	FLAT WASHER .510 - 1.120 x .060
13	738-0913	2	S	SHOULDER SCREW .5 x .545 x 3/8-16
14	764-0492	1	S	3 BUSHEL BAG
15	781-0702	1	S	INDEX DOOR BRACKET RH
16	781-0703	1	S	INDEX DOOR BRACKET LH
17	781-0704	1	S	NOZZLE REINFORCMENT BRACKET RH
18	781-0705	1	S	NOZZLE REINFORCMENT BRACKET LH

247-203B190 Yard Boss 550 (1997)
Wheel Ass'y

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247-203B190 Yard Boss 550 (1997)
Wheel Ass'y

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Ref #	Part Number	Qty	S/P/F	Description
1	10622B	4	S	PLASTIC RACHET SPRING
2	634-0136	2	S	WHEEL ASSEM. COMPLETE
3	681-0088	2		PIVOT BRACKET
4	710-0194	2	/P	HEX CAP SCREW 3/8-16 x 3in
5	712-0431	2	S	FLANGED LOCK NUT 3/8-16
6	712-0456	4	S	HEX NUT 1/4-20
7	712-3027	4	S	HEX FLANGED LOCK NUT 1/4-20
8	714-0104	2	S	INTERNAL COTTER PIN .072 x 1.12 lg
9	734-1804	2	S	WHEEL
10	736-0366	4	/P	FLAT WASHER 5/8 id 1.00 od
11	748-0188B	2	S	PAWL LH .345 id
12	748-0318	2	S	RACHET, WHEEL 1.62 od x .5 SERR.
13	748-0381	2		PAWL RH .345 id
14	750-1042	2		SPACER .384 id x .500 od x 2.3